

PUMPS & SYSTEMS®

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CUTTING-EDGE TECHNOLOGY SAVES ENERGY



Warren Rupp Wins Product Innovation Award

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ANNUAL
PRODUCT SHOWCASE

Product Innovation of the Year

Lori K. Ditoro

In *Pumps & Systems*' second annual **Product Innovation of the Year Award**, 14 entries from 12 manufacturers contended for top honors. The contest examined products that entered the market between September 1, 2009 and August 31, 2010. The winners, finalists and honorable mentions were chosen by the magazine's editorial advisory board and editors. The editors extend a special thank you to the board members for their much-valued help in making this decision.

The winner of this year's award is Warren Rupp's AirVantage Energy Saving Technology, which is used on air-operated double diaphragm (AODD) pumps. The AirVantage technology continuously manages the amount of air volume required to operate the pump at desired flow rates and produces its own electricity, ultimately saving energy and cutting air usage by up to 50 percent.

The second place finisher is Active Water Sciences (AWS), a newcomer to the pump industry. AWS's Water Phoenix is a portable water treatment system that can provide clean water within 24 hours of setup. It is currently in use by the U.S. military in Afghanistan.

SDT Ultrasound's SDT270 Ultrasonic Detector receives third-place honors. The SDT270 provides early indication of bearing re-lubrication requirements, bearing failure and pump cavitation.

Fourth place goes to LUDECA's VIBXPERT II, which has the best resolution on the market at 102,400 lines of resolution FFT and a new, fast processor that provides rapid operation and high-speed data collection.

In a two-way tie for fifth place are Mouvex's SLP pump range and Wanner Engineering's T8030 Pump. The SLP pump range is the first positive displacement pump that is sealless without using a magnetic drive system. The T8030 Pump has a patented valve system that maintains the correct volume of hydraulic fluid in the pumping chamber behind the diaphragm.

AW Chesterton, Baldor Electric, GF Piping Solutions and seepex receive honorable mentions.

Congratulations to our winner, finalists and honorable mentions! We appreciate your participation in the contest this year. For information about next year's competition, please go to the Awards section of www.pump-zone.com.



Warren Rupp AirVantage Energy Saving Technology

Innovation

Coming to market in August 2010, AirVantage® Energy Saving Technology is used on air-operated double diaphragm pumps (AODD), which are industrial pumps that employ the use of a twin diaphragm system for positive displacement to move liquids. Important specifications for diaphragm pumps include maximum discharge flow, maximum pressure discharge, inlet size, discharge size and media temperature. Power sources are primarily pneumatic or hydraulic and incorporate the use of compressed air or natural gas.



AODD pumps with AirVantage Energy Saving Technology are equipped with a microprocessor that is adaptive and continuously manages the amount of air volume required to operate the pump at the desired flow rates. This technology determines the optimal diaphragm rod velocity and relays the information to an air distribution valve at the pump's air inlet location. The valve acts as a gated air management system, allowing only enough air to enter each inner pump chamber. Diaphragms perform at their optimal operating point with less air consumption. As the pump experiences air inlet fluctuations or other changes that affect air flow, the system adapts to optimize the pump's performance.

AirVantage uses existing air flow to provide its own electricity and power to the device. This eliminates the need for batteries or hard wiring. No training or special setup is required to operate the energy saving technology, which installs in the same way as traditional AODD pumps.

Statistical Data

This product was tested at 20 manufacturing facilities during an 18-month period. During these tests, Warren Rupp validated that AirVantage saves up to 50 percent air consumption over competitive pumps when applied to heavy flow applications. This information was validated by standard cubic feet per minute (SCFM) meters and recorded on data-loggers within these facilities.

Warren Rupp has published comparison charts showing greater than 50 percent energy consumption versus major pump brands on a 3-inch pump comparison point, 150 gallons per minute and 40-psi head. This information is based on published performance curves. At 150 gallons per minute/40-psi head, Versa-Matic AirVantage air consumption is 67 standard cubic feet per minute (SCFM), where other manufacturers'

AODD pumps measured 155 SCFM, 150 SCFM and 117 SCFM (manufacturers' names were removed by *Pumps & Systems*' editors for the purposes of this article). These comparisons are indisputable when comparing published data sheets.

AirVantage has also qualified under the Iowa Custom Energy Rebate Program as an energy saving technology where the utility (MidAmerican Energy) has committed project funding to install the equipment.

End-User Testimony

Rick Klok, plant manager, Grains and Powders manufacturing facility, Saint Gobain, Niagara Falls, N.Y.

The Saint-Gobain Grains and Powders manufacturing facility took on a 30-day energy savings challenge. The facility reduced its energy costs by 23 percent at its fluid separation points, the most process-critical applications within the facility, according to Rick Klok. They perform several functions and run 24 hours per day, seven days per week.

"Over this period of time, AirVantage reduced our air consumption by 23 percent while maintaining our desired flow rates," Klok says. "It was simple. All we did was install the trial AirVantage pump, and it did the rest, optimizing our energy consumption without special handling or monitoring.

At the end of the product trial, the test results showed the amount of compressed air that the pump consumed with AirVantage versus data points collected before the product trial began.

"We were surprised to learn that we can save as much as \$1,200 in energy costs and increase our air compressor capacity by 2.5 horsepower per pump," Klok says. "We were very satisfied with the performance of the new system, and we plan to use AirVantage on all [our] AODD pumps in the future."

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